



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1100	339A 1	END CAP ASSEMBLY, UPPER	1,1,1,1		
2	26	29476	OIL SEAL	1,1,1,1		
3	25	20081	"O" RING, UPPER END CAP	1,1,1,1		
4	30	20080	BALL BEARING, UPPER END C	1,1,1,1		
5	15	20082A 1	SHIM, UPPER END CAP TO CYL	AR,AR,		
6	10	29198	SCREW, UPPER END CAP MOUN	4,4,4,4		
7	831	2500A 3	CYLINDER BLOCK AND CRANKC	1,1,,		
7	831	2704A 2	CYLINDER BLOCK AND CRANKC	,,1,1		
8		37639	MOUNT, RUBBER - CRANKCAS	2,2,2,2		
9	11	20184	NUT, CRANKCASE RUBBER MC	4,4,4,4		
10	17	20032	DOWEL PIN, CYLINDER BLOCK	2,2,2,2		
11	17	20323	DOWEL PIN, CYLINDER BLOCK	1,1,1,1		
12	22	30139	PLUG, PIPE - WATER PRESSUR	1,1,1,1		
13	16	35099	STUD, CARBURETOR MOUNTI	4,4,4,4		
14	16	29988	STUD, CRANKCASE TO DRIVE	2,2,2,2		
15	17	20033	DOWEL PIN, CRANKCASE TO C	2,2,2,2		
16	16	29990	STUD, CYLINDER BLOCK TO D	2,2,2,2		
17	16	37986	STUD, CYLINDER BLOCK TO D	2,2,2,2		
18	16	29989	STUD, CYLINDER BLOCK TO D	2,2,2,2		
19	22	29111	CONNECTOR, WATER TELL TA	1,1,1,1		
20	10	22040	SCREW, CRANKCASE TO CYLIN	14,14,,		
20	10	22040	SCREW, CRANKCASE TO CYLIN	,,13,13		
20	10	21574	SCREW, CRANKCASE TO CYLIN	,,1,1		
21	10	22039	SCREW, CRANKCASE TO CYLIN	4,4,4,4		
22	12	20084	WASHER, CRANKCASE SCREW	,,1,1		
23	11	29250	NUT, CRANKCASE SCREW	18,18,1		
24	10	26801	SCREW, MAIN BEARING LOCKIN	2,2,2,2		
25	14	20091	TAB WASHER, BEARING LOCKIN	3,3,3,3		
26	10	20359	SCREW, CENTER MAIN BEARIN	1,1,1,1		
27	1102	1484A 1	END CAP ASSEMBLY, LOWER	1,1,1,1		
28	21	28481A 1	CHECK VALVE ASSEMBLY, LOV	1,1,1,1		
29	26	29478	OIL SEAL, LOWER	1,1,1,1		
30	26	29476	OIL SEAL, UPPER	1,1,1,1		
31	25	20081	"O" RING, LOWER END CAP	1,1,1,1		
32	30	20080	BALL BEARING, LOWER END C	1,1,1,1		
33	15	20085A 1	SHIM, LWOER END CAP TO CRA	AR,AR,		
34	10	29198	SCREW, LOWER END CAP MOUT	3,3,3,3		
35	32	33729	TUBE, BALANCE - MAIN BEARIN	1,1,1,1		
36	22	29111	CONNECTOR, BALANCE TUBE TI	2,2,2,2		
37	54	20386	CLAMP, BALANCE TUBE TO CON	2,2,2,2		
38	27	26282	GASKET, CYLINDER BLOCK TO C	1,1,1,1		